

Trench gate field-stop IGBT M series, 650 V, 15 A low-loss

Datasheet - production data

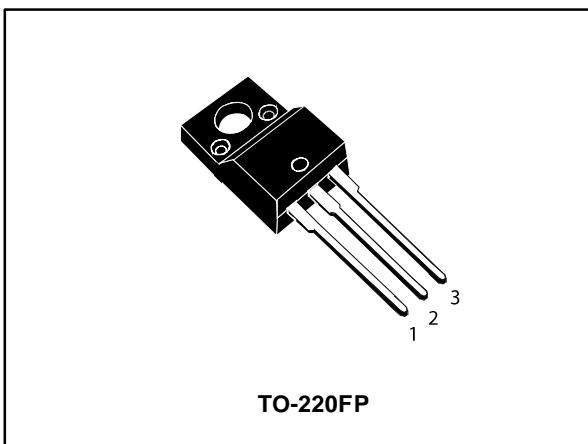
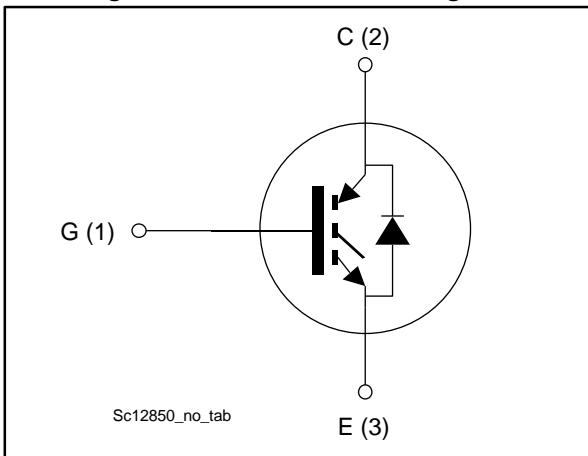


Figure 1: Internal schematic diagram



Features

- 6 μ s of short-circuit withstand time
- $V_{CE(sat)} = 1.55$ V (typ.) @ $I_c = 15$ A
- Tight parameter distribution
- Safer paralleling
- Low thermal resistance
- Soft and very fast recovery antiparallel diode

Applications

- Motor control
- UPS
- PFC

Description

This device is an IGBT developed using an advanced proprietary trench gate field-stop structure. The device is part of the M series IGBTs, which represent an optimal balance between inverter system performance and efficiency where low-loss and short-circuit functionality are essential. Furthermore, the positive $V_{CE(sat)}$ temperature coefficient and tight parameter distribution result in safer paralleling operation.

Table 1: Device summary

| Order code | Marking | Package | Packing |
|--------------|-----------|----------|---------|
| STGF15M65DF2 | G15M65DF2 | TO-220FP | Tube |

Contents

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1 Electrical ratings

Table 2: Absolute maximum ratings

| Symbol | Parameter | Value | Unit |
|----------------|---|-------------|------|
| V_{CES} | Collector-emitter voltage ($V_{GE} = 0$ V) | 650 | V |
| $I_c^{(1)}$ | Continuous collector current at $T_c = 25$ °C | 30 | A |
| | Continuous collector current at $T_c = 100$ °C | 15 | A |
| $I_{CP}^{(2)}$ | Pulsed collector current | 60 | A |
| V_{GE} | Gate-emitter voltage | ± 20 | V |
| $I_F^{(1)}$ | Continuous forward current at $T_c = 25$ °C | 30 | A |
| | Continuous forward current at $T_c = 100$ °C | 15 | A |
| $I_{FP}^{(2)}$ | Pulsed forward current | 60 | A |
| V_{ISO} | Insulation withstand voltage (RMS) from all three leads to external heat sink ($t = 1$ s, $T_c = 25$ °C) | 2.5 | kV |
| P_{TOT} | Total dissipation at $T_c = 25$ °C | 31 | W |
| T_{STG} | Storage temperature range | - 55 to 150 | °C |
| T_J | Operating junction temperature range | - 55 to 175 | °C |

Notes:

(¹) Limited by maximum junction temperature.

(²) Pulse width limited by maximum junction temperature.

Table 3: Thermal data

| Symbol | Parameter | Value | Unit |
|------------|--|-------|------|
| R_{thJC} | Thermal resistance junction-case IGBT | 4.8 | °C/W |
| R_{thJC} | Thermal resistance junction-case diode | 6.25 | °C/W |
| R_{thJA} | Thermal resistance junction-ambient | 62.5 | °C/W |

2 Electrical characteristics

$T_C = 25^\circ\text{C}$ unless otherwise specified

Table 4: Static characteristics

| Symbol | Parameter | Test conditions | Min. | Typ. | Max. | Unit |
|----------------------|--------------------------------------|--|------|------|------|---------------|
| $V_{(BR)CES}$ | Collector-emitter breakdown voltage | $V_{GE} = 0 \text{ V}$, $I_C = 2 \text{ mA}$ | 650 | | | V |
| $V_{CE(\text{sat})}$ | Collector-emitter saturation voltage | $V_{GE} = 15 \text{ V}$, $I_C = 15 \text{ A}$ | | 1.55 | 2.0 | V |
| | | $V_{GE} = 15 \text{ V}$, $I_C = 15 \text{ A}$, $T_J = 125^\circ\text{C}$ | | 1.9 | | |
| | | $V_{GE} = 15 \text{ V}$, $I_C = 15 \text{ A}$, $T_J = 175^\circ\text{C}$ | | 2.1 | | |
| V_F | Forward on-voltage | $I_F = 15 \text{ A}$ | | 1.7 | | V |
| | | $I_F = 15 \text{ A}$, $T_J = 125^\circ\text{C}$ | | 1.5 | | |
| | | $I_F = 15 \text{ A}$, $T_J = 175^\circ\text{C}$ | | 1.4 | | |
| $V_{GE(\text{th})}$ | Gate threshold voltage | $V_{CE} = V_{GE}$, $I_C = 500 \mu\text{A}$ | 5 | 6 | 7 | V |
| I_{CES} | Collector cut-off current | $V_{GE} = 0 \text{ V}$, $V_{CE} = 650 \text{ V}$ | | | 25 | μA |
| I_{GES} | Gate-emitter leakage current | $V_{CE} = 0 \text{ V}$, $V_{GE} = \pm 20 \text{ V}$ | | | 250 | μA |

Table 5: Dynamic characteristics

| Symbol | Parameter | Test conditions | Min. | Typ. | Max. | Unit |
|-----------|------------------------------|---|------|------|------|------|
| C_{ies} | Input capacitance | $V_{CE} = 25 \text{ V}$, $f = 1 \text{ MHz}$, $V_{GE} = 0 \text{ V}$ | - | 1250 | - | pF |
| C_{oes} | Output capacitance | | - | 80 | - | |
| C_{res} | Reverse transfer capacitance | | - | 25 | - | |
| Q_g | Total gate charge | $V_{CC} = 520 \text{ V}$, $I_C = 15 \text{ A}$, $V_{GE} = 15 \text{ V}$ (see Figure 30: "Gate charge test circuit") | - | 45 | - | nC |
| Q_{ge} | Gate-emitter charge | | - | 11 | - | |
| Q_{gc} | Gate-collector charge | | - | 15 | - | |

Table 6: IGBT switching characteristics (inductive load)

| Symbol | Parameter | Test conditions | Min. | Typ. | Max. | Unit |
|-----------------|------------------------------|--|------|------|------|------------------|
| $t_{d(on)}$ | Turn-on delay time | $V_{CE} = 400 \text{ V}, I_C = 15 \text{ A}, V_{GE} = 15 \text{ V}, R_G = 12 \Omega$ (see Figure 29: "Test circuit for inductive load switching") | - | 24 | - | ns |
| t_r | Current rise time | | - | 7.8 | - | ns |
| $(di/dt)_{on}$ | Turn-on current slope | | - | 1570 | - | A/ μs |
| $t_{d(off)}$ | Turn-off-delay time | | - | 93 | - | ns |
| t_f | Current fall time | | - | 106 | - | ns |
| $E_{on}^{(1)}$ | Turn-on switching energy | | - | 0.09 | - | mJ |
| $E_{off}^{(2)}$ | Turn-off switching energy | | - | 0.45 | - | mJ |
| E_{ts} | Total switching energy | | - | 0.54 | - | mJ |
| $t_{d(on)}$ | Turn-on delay time | $V_{CE} = 400 \text{ V}, I_C = 15 \text{ A}, V_{GE} = 15 \text{ V}, R_G = 12 \Omega, T_J = 175 \text{ }^\circ\text{C}$ (see Figure 29: "Test circuit for inductive load switching") | - | 24.8 | - | ns |
| t_r | Current rise time | | - | 9.2 | - | ns |
| $(di/dt)_{on}$ | Turn-on current slope | | - | 1300 | - | A/ μs |
| $t_{d(off)}$ | Turn-off-delay time | | - | 96 | - | ns |
| t_f | Current fall time | | - | 169 | - | ns |
| E_{on} | Turn-on switching energy | | - | 0.22 | - | mJ |
| E_{off} | Turn-off switching energy | | - | 0.61 | - | mJ |
| E_{ts} | Total switching energy | | - | 0.83 | - | mJ |
| t_{sc} | Short-circuit withstand time | $V_{CC} \leq 400 \text{ V}, V_{GE} = 15 \text{ V}, T_{Jstart} = 150 \text{ }^\circ\text{C}$ | 6 | | - | μs |
| | | $V_{CC} \leq 400 \text{ V}, V_{GE} = 13 \text{ V}, T_{Jstart} = 150 \text{ }^\circ\text{C}$ | 10 | | | |

Notes:

(1) Including the reverse recovery of the diode.

(2) Including the tail of the collector current.

Table 7: Diode switching characteristics (inductive load)

| Symbol | Parameter | Test conditions | Min. | Typ. | Max. | Unit |
|--------------|--|---|------|------|------|------------------------|
| t_{rr} | Reverse recovery time | $I_F = 15 \text{ A}, V_R = 400 \text{ V}, V_{GE} = 15 \text{ V}$ (see <i>Figure 29: "Test circuit for inductive load switching"</i>) $di/dt = 1000 \text{ A}/\mu\text{s}$ | - | 142 | | ns |
| Q_{rr} | Reverse recovery charge | | - | 525 | | nC |
| I_{rrm} | Reverse recovery current | | - | 13.4 | | A |
| dI_{rr}/dt | Peak rate of fall of reverse recovery current during t_b | | - | 790 | | $\text{A}/\mu\text{s}$ |
| E_{rr} | Reverse recovery energy | | - | 64 | | μJ |
| t_{rr} | Reverse recovery time | $I_F = 15 \text{ A}, V_R = 400 \text{ V}, V_{GE} = 15 \text{ V}$ $T_J = 175 \text{ }^\circ\text{C}$ (see <i>Figure 29: "Test circuit for inductive load switching"</i>) $di/dt = 1000 \text{ A}/\mu\text{s}$ | - | 241 | | ns |
| Q_{rr} | Reverse recovery charge | | - | 1690 | | nC |
| I_{rrm} | Reverse recovery current | | - | 20 | | A |
| dI_{rr}/dt | Peak rate of fall of reverse recovery current during t_b | | - | 420 | | $\text{A}/\mu\text{s}$ |
| E_{rr} | Reverse recovery energy | | - | 176 | | μJ |

2.1 Electrical characteristics (curves)

Figure 2: Power dissipation vs. case temperature

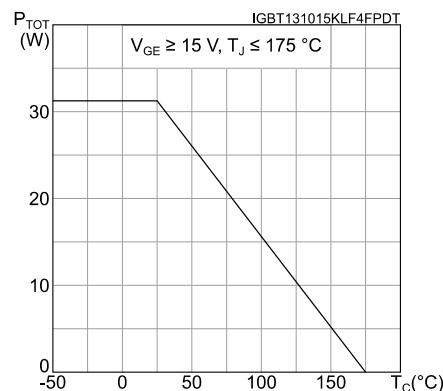


Figure 3: Collector current vs. case temperature

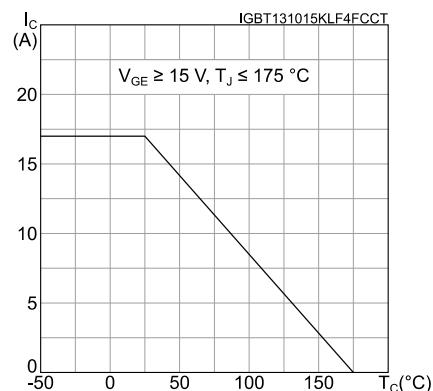


Figure 4: Output characteristics ($T_J = 25 \text{ }^{\circ}\text{C}$)

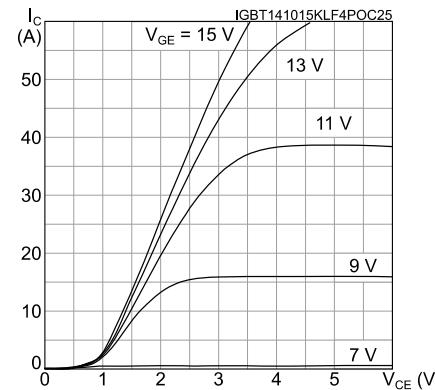


Figure 5: Output characteristics ($T_J = 175 \text{ }^{\circ}\text{C}$)

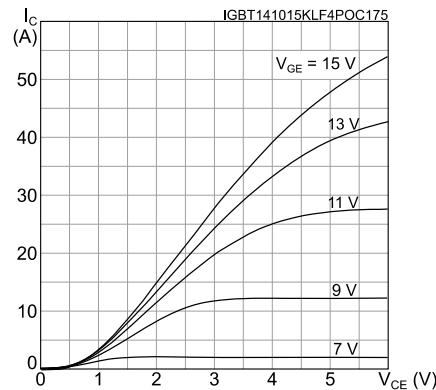


Figure 6: $V_{CE(sat)}$ vs. junction temperature

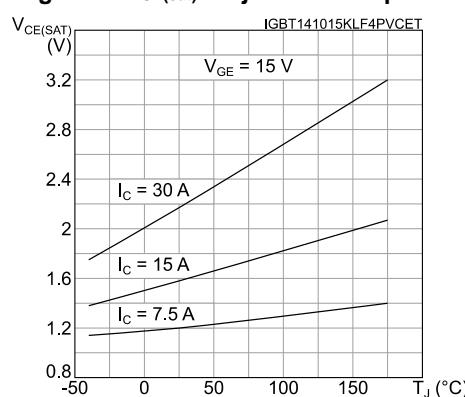


Figure 7: $V_{CE(sat)}$ vs. collector current

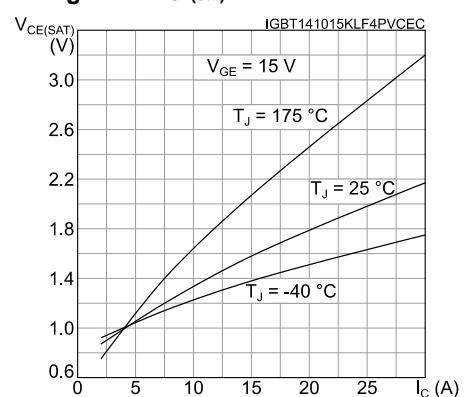


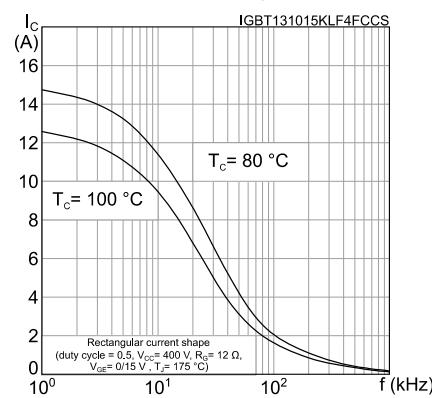
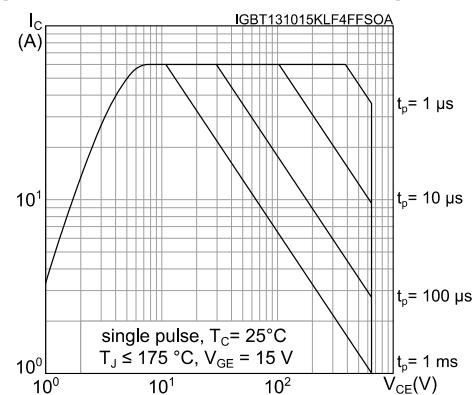
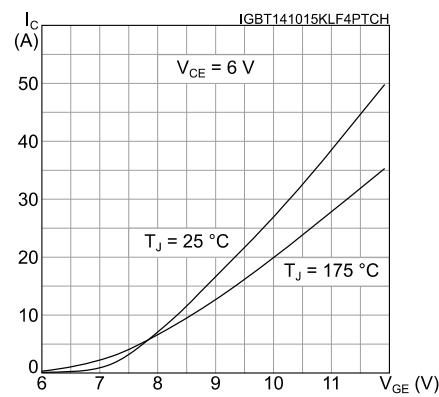
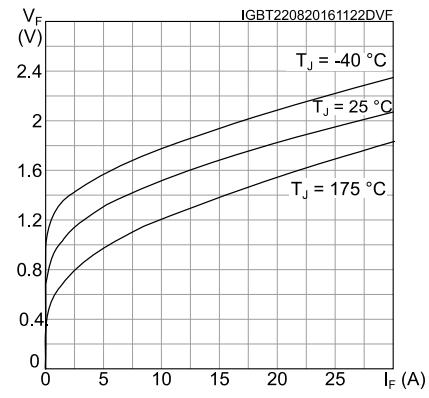
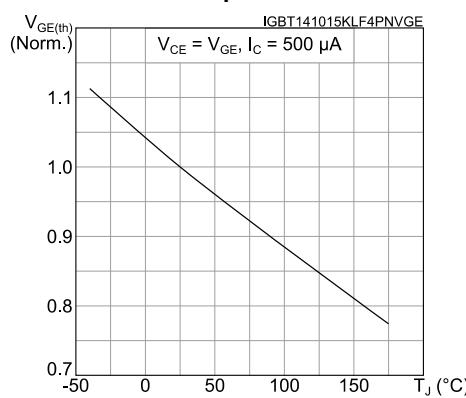
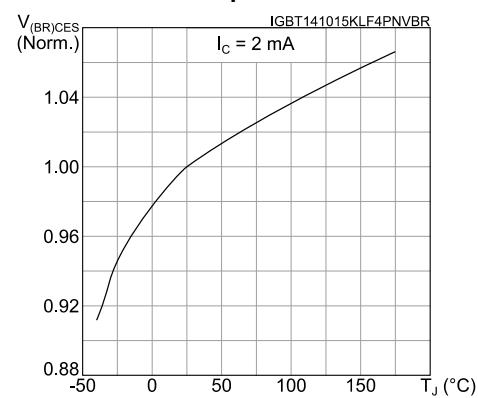
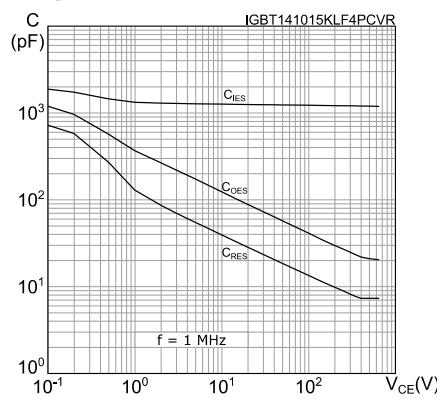
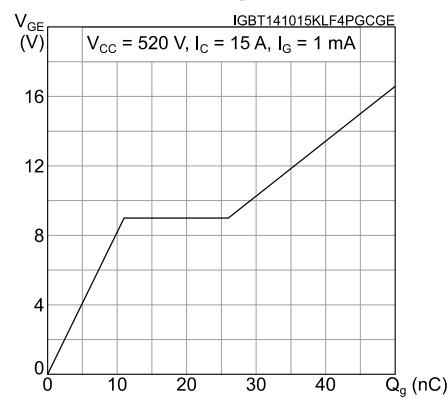
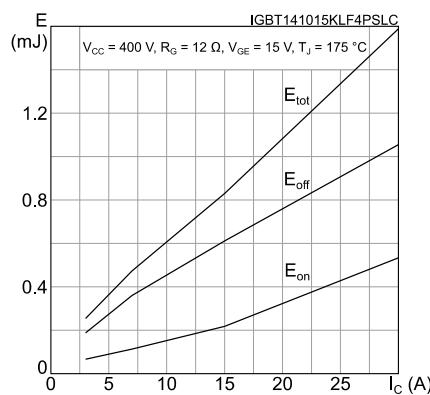
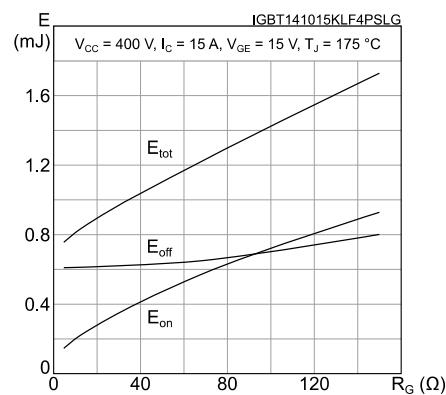
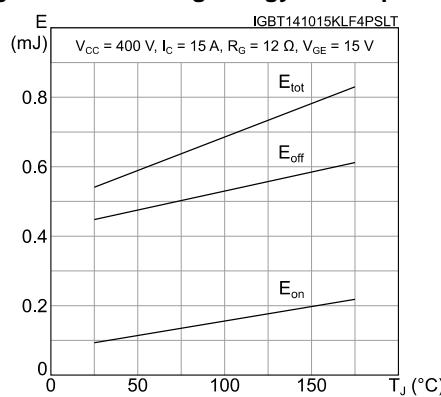
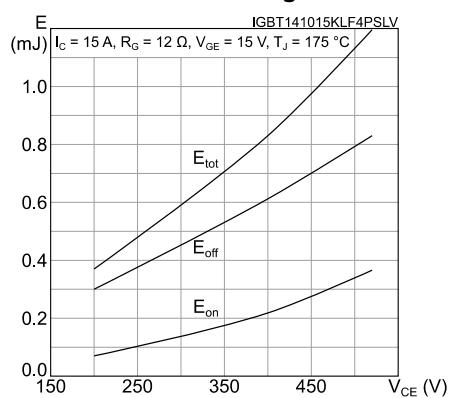
Figure 8: Collector current vs. switching frequency**Figure 9: Forward bias safe operating area****Figure 10: Transfer characteristics****Figure 11: Diode V_F vs. forward current****Figure 12: Normalized $V_{GE(th)}$ vs. junction temperature****Figure 13: Normalized $V_{(BR)CES}$ vs. junction temperature**

Figure 14: Capacitance variations**Figure 15: Gate charge vs. gate-emitter voltage****Figure 16: Switching energy vs. collector current****Figure 17: Switching energy vs. gate resistance****Figure 18: Switching energy vs. temperature****Figure 19: Switching energy vs. collector-emitter voltage**

Electrical characteristics

STGF15M65DF2

Figure 20: Short-circuit time and current vs. V_{GE}

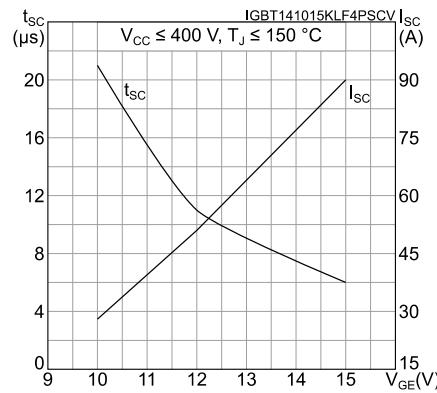


Figure 21: Switching times vs. collector current

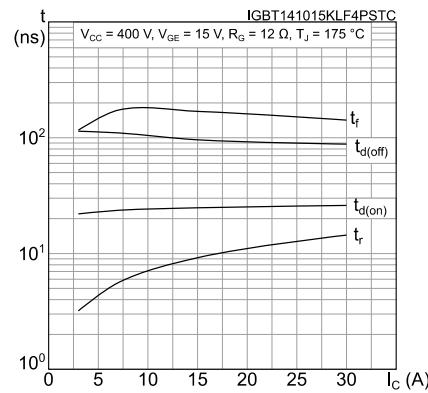


Figure 22: Switching times vs. gate resistance

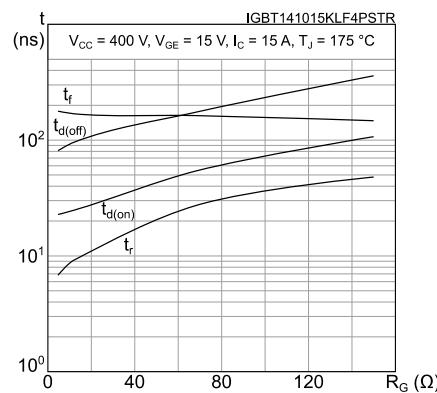


Figure 23: Reverse recovery current vs. diode current slope

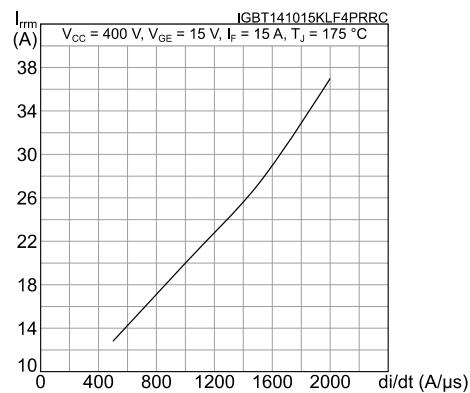


Figure 24: Reverse recovery time vs. diode current slope

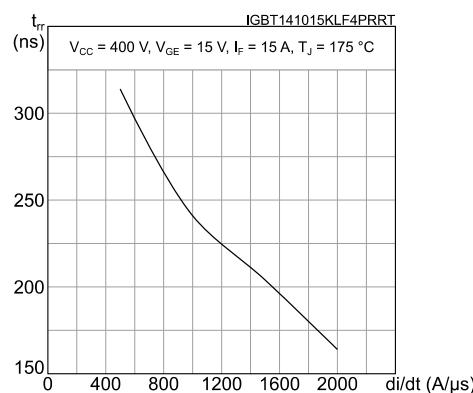


Figure 25: Reverse recovery charge vs. diode current slope

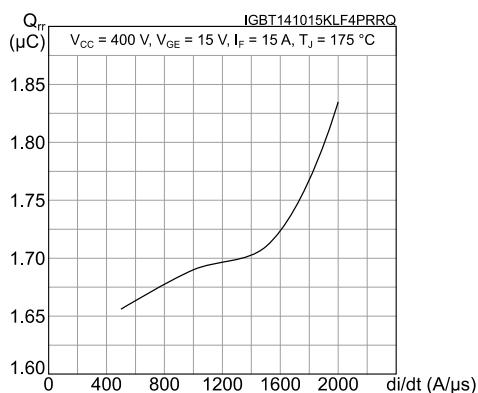


Figure 26: Reverse recovery energy vs. diode current slope

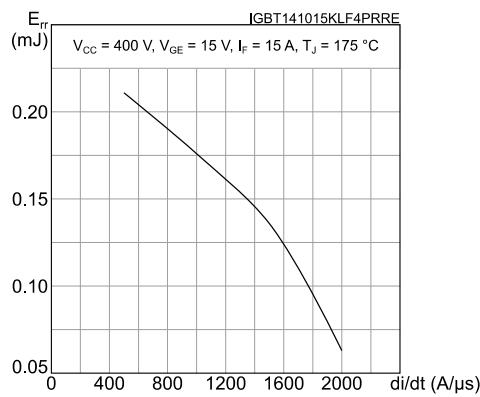


Figure 27: Thermal impedance for IGBT

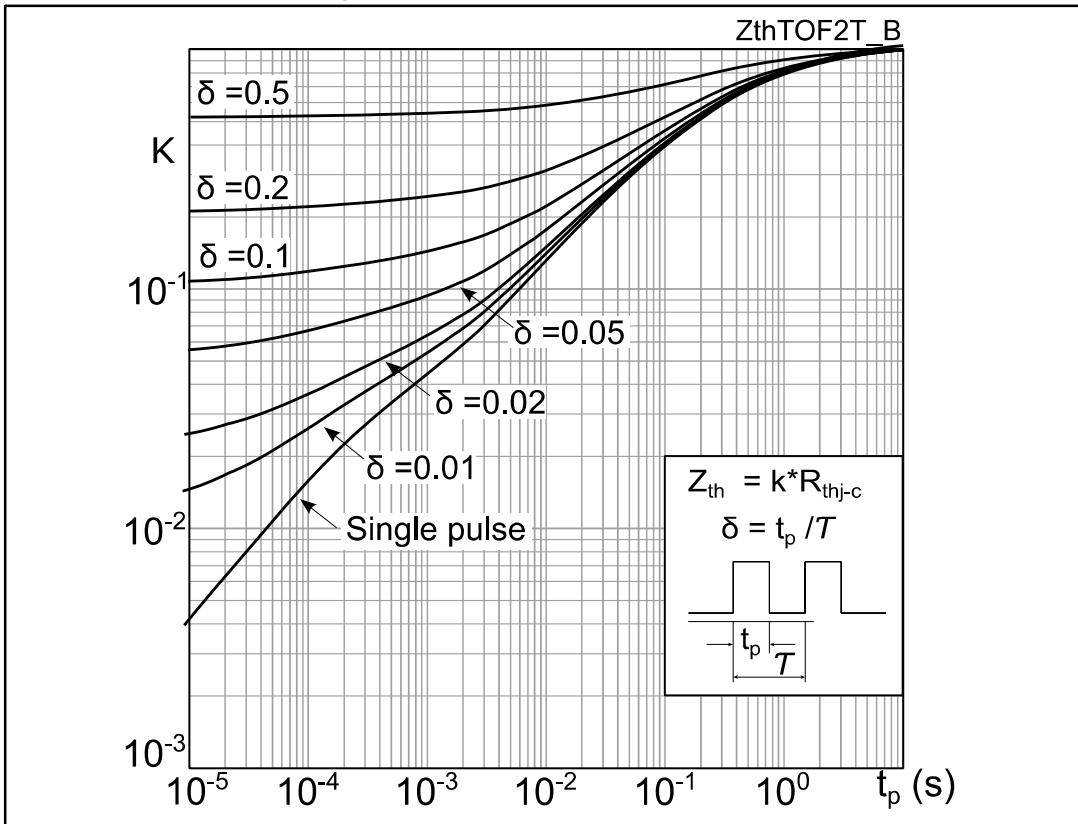
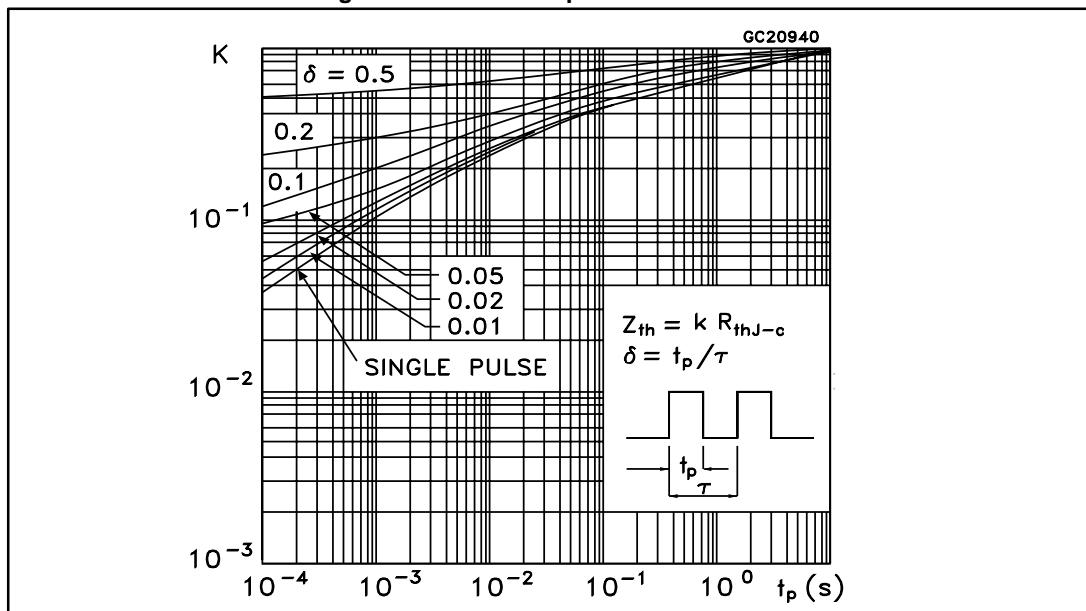


Figure 28: Thermal impedance for diode



3 Test circuits

Figure 29: Test circuit for inductive load switching

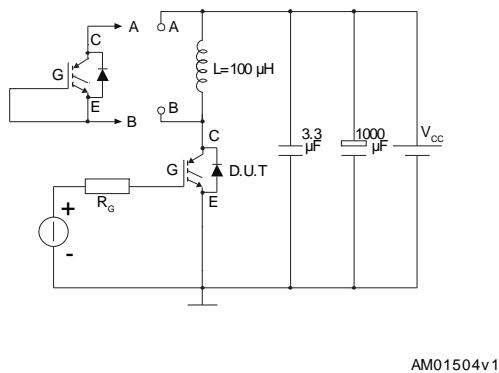


Figure 30: Gate charge test circuit

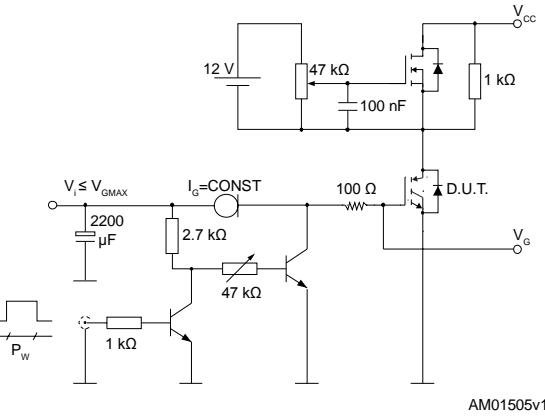


Figure 31: Switching waveform

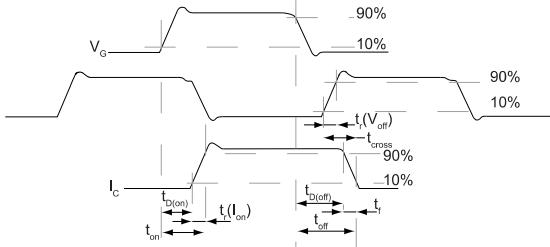
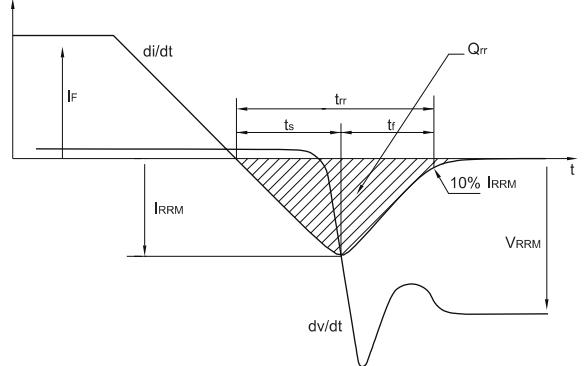


Figure 32: Diode reverse recovery waveform

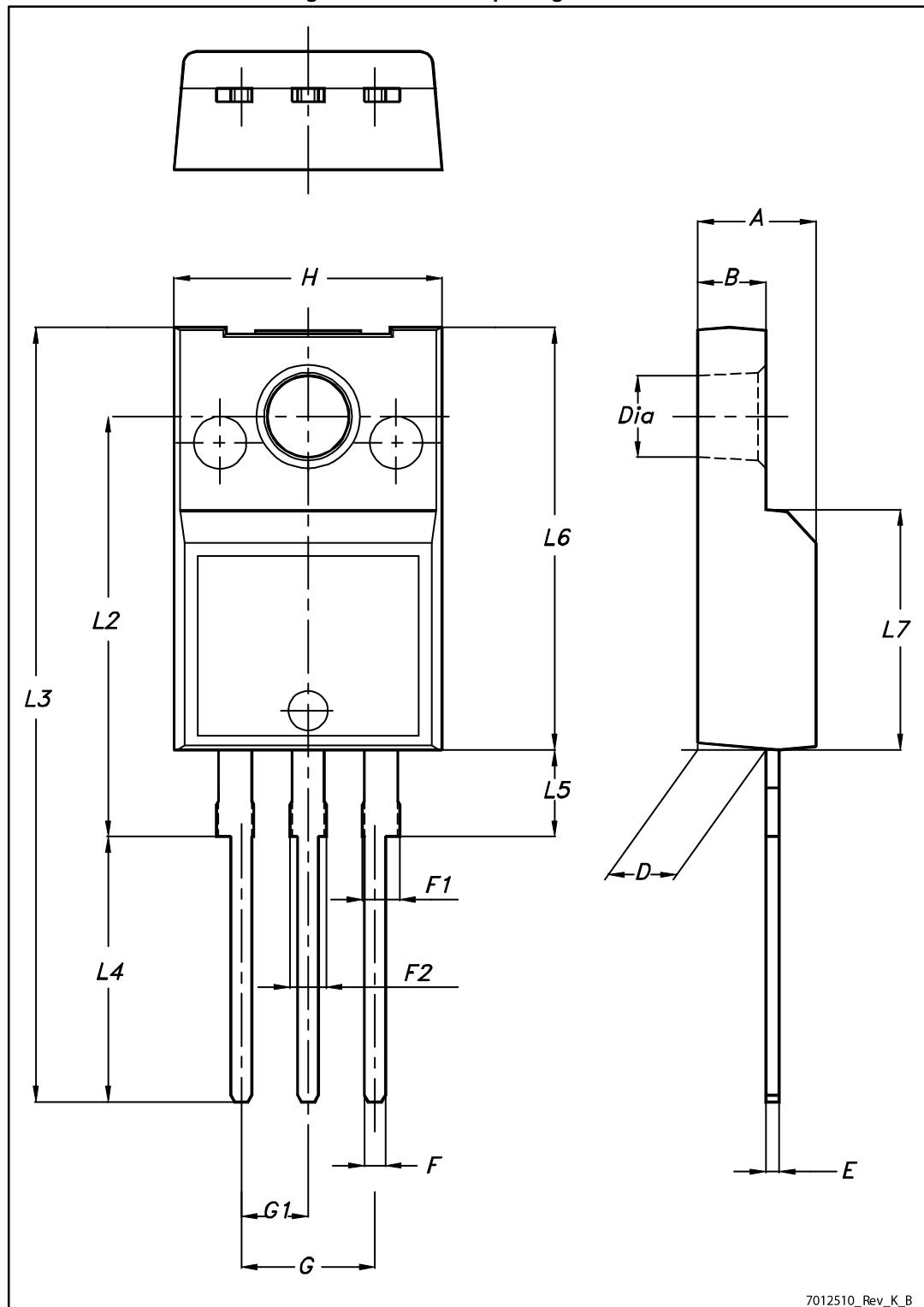


4 Package information

In order to meet environmental requirements, ST offers these devices in different grades of ECOPACK® packages, depending on their level of environmental compliance. ECOPACK® specifications, grade definitions and product status are available at: www.st.com.
ECOPACK® is an ST trademark.

4.1 TO-220FP package information

Figure 33: TO-220FP package outline



7012510_Rev_K_B

Table 8: TO-220FP package mechanical data

| Dim. | mm | | |
|------|------|------|------|
| | Min. | Typ. | Max. |
| A | 4.4 | | 4.6 |
| B | 2.5 | | 2.7 |
| D | 2.5 | | 2.75 |
| E | 0.45 | | 0.7 |
| F | 0.75 | | 1 |
| F1 | 1.15 | | 1.70 |
| F2 | 1.15 | | 1.70 |
| G | 4.95 | | 5.2 |
| G1 | 2.4 | | 2.7 |
| H | 10 | | 10.4 |
| L2 | | 16 | |
| L3 | 28.6 | | 30.6 |
| L4 | 9.8 | | 10.6 |
| L5 | 2.9 | | 3.6 |
| L6 | 15.9 | | 16.4 |
| L7 | 9 | | 9.3 |
| Dia | 3 | | 3.2 |

5 Revision history

Table 9: Document revision history

| Date | Revision | Changes |
|-------------|----------|---|
| 14-Oct-2015 | 1 | First release. |
| 22-Aug-2016 | 2 | Datasheet promoted from preliminary data to production data. Changed <i>Figure 11: "Diode VF vs. forward current"</i> . Updated: <i>Table 2: "Absolute maximum ratings"</i> and <i>Table 6: "IGBT switching characteristics (inductive load)"</i> . Updated: <i>Figure 16: "Switching energy vs. collector current"</i> , <i>Figure 17: "Switching energy vs. gate resistance"</i> , <i>Figure 18: "Switching energy vs. temperature"</i> and <i>Figure 19: "Switching energy vs. collector emitter voltage"</i> . |

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