# SiC Power Module

#### BSM080D12P2C008

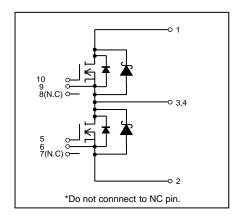
#### Application

- · Motor drive
- · Inverter, Converter
- · Photovoltaics, wind power generation.
- · Induction heating equipment.

#### Features

- 1) Low surge, low switching loss.
- 2) High-speed switching possible.
- 3) Reduced temperature dependence.

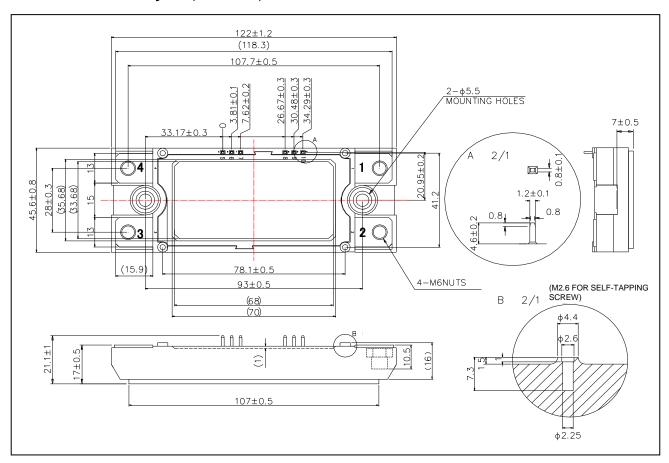
#### ●Circuit diagram



#### Construction

This product is a half bridge module consisting of SiC-DMOS and SiC SBD from ROHM.

#### ● Dimensions & Pin layout (Unit : mm)

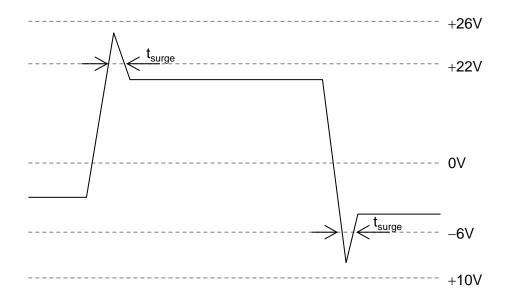


#### ● Absolute maximum ratings (Tj = 25°C)

Parameter	Symbol	Conditions	Limit	Unit	
Drain-source voltage	$V_{DSS}$	G-S short	1200		
Gate-source voltage(+)	$V_{GSS}$	D-S short	22		
Gate-source voltage(-)	V GSS	D-3 SHOIT	<b>–6</b>	V	
G - S voltage (t <sub>surge</sub> <300nsec)	$V_{GSSsurge}$	D-S short	-10 to 26		
Drain current *1	I <sub>D</sub>	DC(T <sub>c</sub> =60°C)	80	A	
	I <sub>DRM</sub>	Pulse (T <sub>c</sub> =60°C) 1ms *2	160		
Source current *1	I <sub>S</sub>	$DC(T_c = 60^{\circ}C) V_{GS}=18V$	80		
	I <sub>SRM</sub>	Pulse (T <sub>c</sub> =60°C) 1ms V <sub>GS</sub> =18V	160		
Total power disspation *3	Ptot	T <sub>c</sub> =25°C	600	W	
Max junction temperature	T <sub>jmax</sub>		175		
Junction temperature	$T_jop$		-40 to150	°C	
Storage temperature	T <sub>stg</sub>		-40 to125		
Isolation voltage	Visol	Terminals to baseplate, f=60Hz AC 1min.	2500	Vrms	
Mounting torque		Main Terminals : M6 screw	4.5	N · m	
Mounting torque	_	Mounting to heat shink: M5 screw	3.5	14 . 111	

<sup>(\*1)</sup> Case temperature (T<sub>c</sub>) is defined on the surface of base plate just under the chips.

#### Example of acceptable Vgs waveform



<sup>(\*2)</sup> Repetition rate should be kept within the range where temperature rise if die should not exceed T<sub>jmax</sub>.

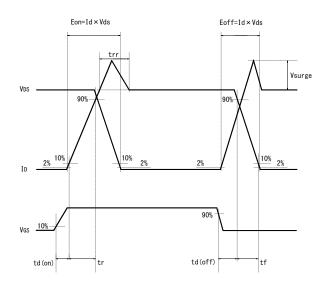
<sup>(\*3)</sup> T<sub>i</sub> is less than 175°C

#### ●Electrical characteristics (Tj=25°C)

Parameter	Symbol	Conditions		Min.	Тур.	Max.	Unit
On-state static Drain-Source Voltage	V <sub>DS(on)</sub>	I <sub>D</sub> =80A, V <sub>GS</sub> =18V	T <sub>j</sub> =25°C	_	2.8	3.5	V
			T <sub>j</sub> =125°C	1	4.2	_	
			T <sub>j</sub> =150°C	_	4.8	5.5	
Drain cutoff current	I <sub>DSS</sub>	V <sub>DS</sub> =1200V, V <sub>GS</sub> =0V		-	_	1.2	mA
Source-drain voltage	$V_{SD}$	V <sub>GS</sub> =0V, I <sub>S</sub> =80A	T <sub>j</sub> =25°C	_	1.7	2.0	V
			T <sub>j</sub> =125°C	-	2.1	_	
			T <sub>j</sub> =150°C	_	2.3	3.3	
	V SD	V <sub>GS</sub> =18V, I <sub>S</sub> =80A	T <sub>j</sub> =25°C	_	1.4	_	
			T <sub>j</sub> =125°C		1.7	_	
			T <sub>j</sub> =150°C		1.8	_	
Gate-source threshold voltage	$V_{GS(th)}$	$V_{DS}$ =10V, $I_{D}$ =13.2mA	-	1.6	_	4	V
Gate-source leak current	I <sub>GSS</sub>	$V_{GS}$ =22V, $V_{DS}$ =0V		_	_	0.5	μА
Gate-source leak current	GSS	$V_{GS} = -6V, V_{DS} = 0V$		-0.5	_	_	
Switching characteristics	t <sub>d(on)</sub>	V <sub>GS(on)</sub> =18V, V <sub>GS(off)</sub> =0V		_	20	_	ns
	t <sub>r</sub>	V <sub>DS</sub> =600V		_	30	_	
	t <sub>rr</sub>	I <sub>D</sub> =80A		_	35	_	
	$t_{d(off)}$	$R_G=0.82\Omega$		_	80	_	
	t <sub>f</sub>	inductive load		_	40	_	
Input capacitance	Ciss	$V_{DS}$ =10V, $V_{GS}$ =0V, f=1MHz		_	8	_	nF
Gate Registance	$R_{Gint}$	T <sub>j</sub> =25°C			3.0	_	Ω
Stray Inductance	Ls				25	_	nΗ
Creepage distance	_	Terminal to heat sink			11.5	_	mm
		Terminal to terminal			19.0	_	mm
Clearance distance	-	Terminal to heat sink			9.5	_	mm
		Terminal to terminal			13.0	_	mm
Junction-to-case thermal	R <sub>th</sub> (j-c)	DMOSFET (1/2 module) *4		_	_	0.25	°C/W
resistance	rtin(j o)	SBD (1/2 module) *4		_	_	0.32	
Case-to-heat sink	R <sub>th</sub> (c-f)	Case to heat sink, per 1 module, Thermal grease appied *5		ı	0.035	-	
Thermal resistance	T th(C 1)						

<sup>(\*4)</sup> Measurement of Tc is to be done at the point just beneath the chip.

#### Waveform for switching test



<sup>(\*5)</sup> Typical value is measured by using thermally conductive grease of  $\lambda$ =0.9W / (m · K).

Fig.1 Typical Output Characteristics [T<sub>j</sub>=25°C] V<sub>GS</sub>=16V V<sub>GS</sub>=18V 120 Drain Current: I<sub>D</sub> [A] V<sub>GS</sub>=20V V<sub>GS</sub>=14V 80  $V_{GS}=12V$ 40  $V_{GS}=10V$ 0 0 2 6 Drain-Source Voltage: V<sub>DS</sub> [V]

Fig.2 Drain-Source Voltage vs. Drain Current 8  $V_{GS}=18V$ 7 Drain-Source Voltage: V<sub>DS</sub> [V] 6 T<sub>j</sub>=125°C 5 T<sub>i</sub>=150°C 4 T<sub>i</sub>=25°C 3 2 1 0 80 120 160

Drain Current : I<sub>D</sub> [A]

Fig.3 Drain-Source Voltage vs. Gate-Source Voltage [T<sub>i</sub>=25°C] 8 T<sub>i</sub>=25°C 7 Drain-Source Voltage: V<sub>DS</sub> [V] 6 5 4 3 I<sub>D</sub>=80A 2  $I_D = 60A$ I<sub>D</sub>=40A 1 I<sub>D</sub>=20A 0 14 16 18 20 22 24 12 Gate-Source Voltage : V<sub>GS</sub> [V]

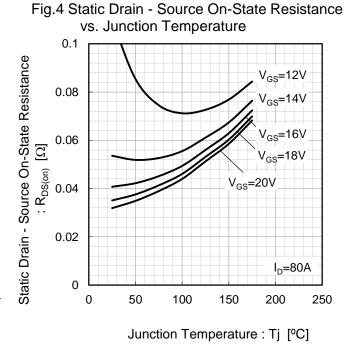


Fig.5 Forward characteristic of Diode

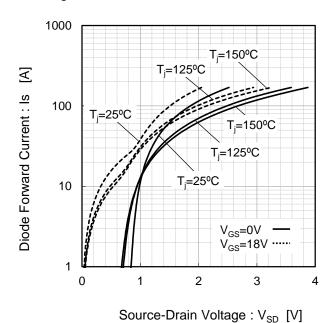
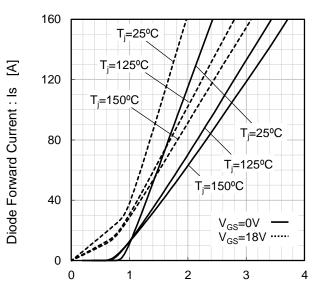


Fig.6 Forward characteristic of Diode



Source-Drain Voltage: V<sub>SD</sub> [V]

Fig.7 Drain Current vs. Gate-Source Voltage

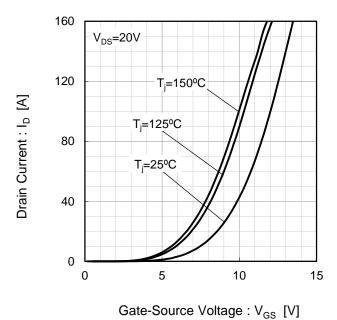
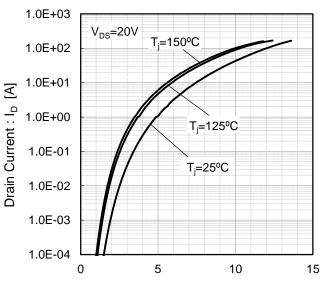


Fig.8 Drain Current vs. Gate-Source Voltage



Gate-Source Voltage: V<sub>GS</sub> [V]

Fig.9 Switching Characteristics [T<sub>i</sub>=25°C]

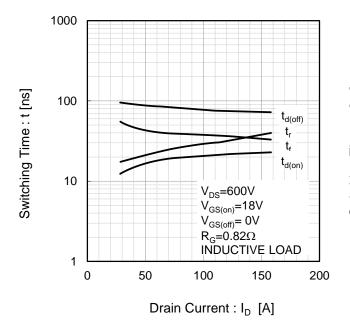
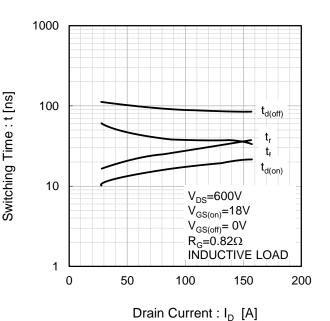


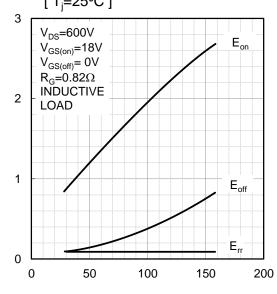
Fig.10 Switching Characteristics [T<sub>i</sub>=125°C]



1000 Switching Time: t [ns] 100  $t_{d(off)}$  $\begin{matrix}t_r\\t_f\end{matrix}$  $t_{\text{d(on)}}$ 10 V<sub>DS</sub>=600V  $V_{GS(on)} = 18V$   $V_{GS(off)} = 0V$  $R_G = 0.82\Omega$ INDUCTIVE LOAD 1 0 50 100 150 200 Drain Current : I<sub>D</sub> [A]

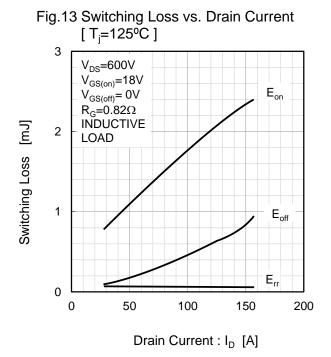
Fig.11 Switching Characteristics [T<sub>i</sub>=150°C]

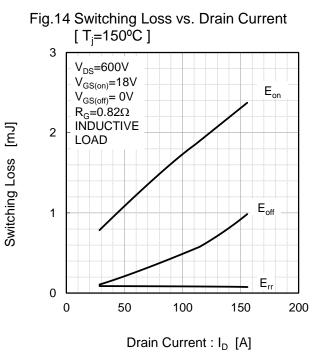
Fig.12 Switching Loss vs. Drain Current [ $T_i=25^{\circ}C$ ]

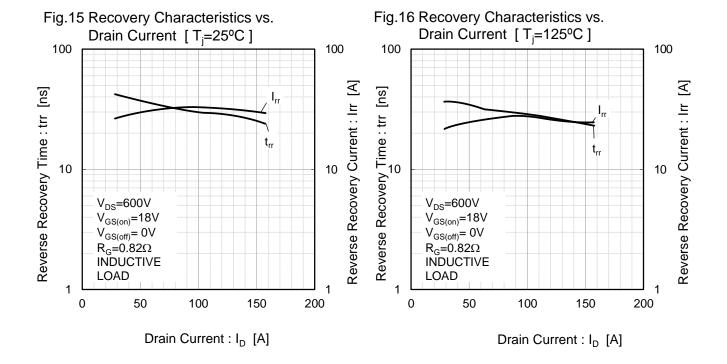


Drain Current : I<sub>D</sub> [A]

Switching Loss [mJ]







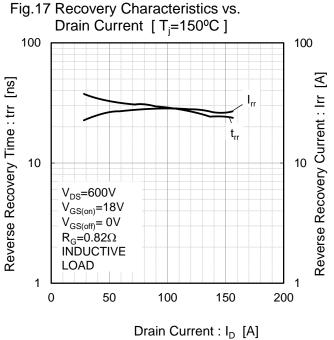
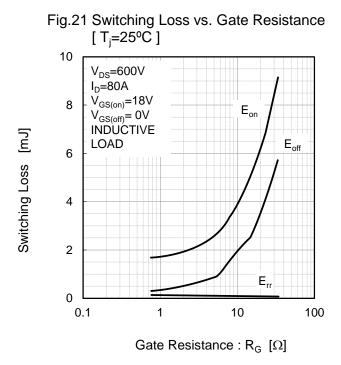


Fig.18 Switching Characteristics vs. Gate Resistance [T<sub>i</sub>=25°C] 1000 V<sub>DS</sub>=600V  $t_{d(off)}$  $I_{D} = 80A$ V<sub>GS(on)</sub>=18V V<sub>GS(off)</sub>= 0V INDUCTIVE Switching Time:t[ns] LOAD  $t_{r}$ 100  $t_{d(on)}$ 10 0.1 1 10 100 Gate Resistance :  $R_G$  [ $\Omega$ ]

Fig.19 Switching Characteristics vs. Gate Resistance [T<sub>i</sub>=125°C] 1000 V<sub>DS</sub>=600V  $t_{d(off)}$  $I_D = 80A$ V<sub>GS(on)</sub>=18V V<sub>GS(off)</sub>= 0V INDUCTIVE Switching Time: t [ns] LOAD 100  $t_{d(on)}$ 10 0.1 1 10 100 Gate Resistance :  $R_G$  [ $\Omega$ ]



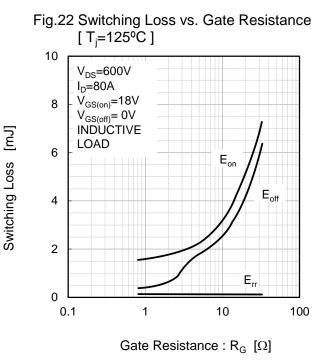
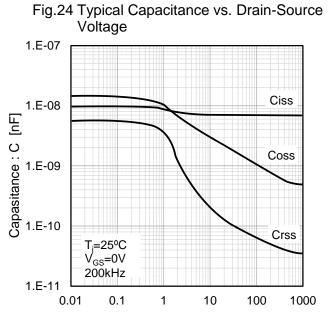


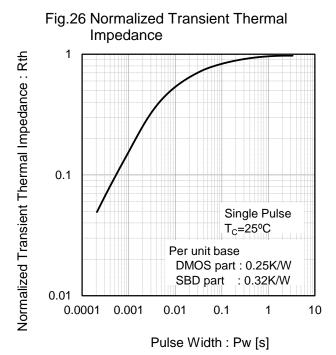
Fig.23 Switching Loss vs. Gate Resistance  $[T_i=150^{\circ}C]$ 10 V<sub>DS</sub>=600V  $I_{D} = 80A$ V<sub>GS(on)</sub>=18V 8 V<sub>GS(off)</sub>= 0V INDUCTIVE LOAD 6  $\mathsf{E}_{\mathsf{off}}$ 4 2  $\mathsf{E}_{\mathsf{rr}}$ 0 0.1 10 100 Gate Resistance :  $R_G$  [ $\Omega$ ]



Drain-Source Voltage: V<sub>DS</sub> [V]

Fig.25 Gate Charge Characteristics [T<sub>j</sub>=25°C] 25 Gate-Source Voltage: V<sub>GS</sub> [V] 20 15 10 5 I<sub>D</sub>=80A T<sub>i</sub>=25ºC V<sub>DS</sub>=600V 0 500 100 200 0 300 400

Total Gate charge : Qg [nC]



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